MINEWSEMI

WiFi6 + BLE5.3 Combo Module MS12SF1



Datasheet

Copyright© Shenzhen Minewsemi Co., Ltd.







Version Note

Version	Details	Contributor(s)	Date	Notes
1.0.0	First edit	Vincle, Leo	2024.06.06	

Part Number

Model	Hardware Code	
MS12SF18	8N40AI	





MS12SF1-nRF7002+nRF5340

Dual-Core, High-performance, ultra-low-power, Support AP/STA Mode, -Support WiFi6 Dual-band that 2.4G and 5G,1T1R

MS12SF1 WiFi6+BLE Combo Module adopts integrated nRF7002 and nRF5340 chip, supports BLE mode, at the same time supports WiFi6 dual-band connection, 2.4G and 5G function adopts WiFi and BLE independent antenna design, have no crosstalk between functions. One device can support two wireless connection mode of WiFi and BLE. output Maximum power up to 21dBm, receiving current in 2.4G frequency region is 56mA, while in 5G frequency region is 58mA, meanwhile supports BLE master/slave mode and passthrough mode, adopts WiFi and BLE independent design, no crosstalk.

FEATURES







Dual-Core



Ultra-low-power



High-performance



Support WiFi6 Dual-band that 2.4G and 5G,1T1R

KEY PARAMETER

MS12SF1				
Chip Model	nRF7002+nRF5340	Antenna	PCB/IPEX	
Module size	27×23.5×2.4mm	GPIO	29	
Flash	1MB+256KB	RAM	512KB+64KB	
Receiving Sensitivity	-98dBm	Transmission Power	BLE:-40 ~ +3dBm WiFi:+21dBm	
Current(TX)	2.4G-191mA 5G-260mA	Current(RX)	2.4G-56mA 5G-58mA	
Firmware	1			

APPLICATION



Smart Buildings



Consumer **Electronics**



Smart Agriculture



Security Equipment



Intelligent wearable device

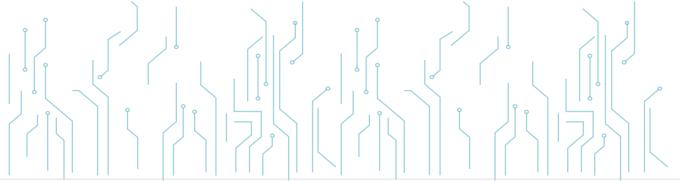


Automotive Devices



INDEX

1.Block Diagram	05
2.Electrical Specification	05
3.Pin Description	06
4.Pin Definition	06
5.Mechanical Drawing	07
6.Power Supply Module	07
7.Electrical Schematic	07
8.PCB Layout ·····	08
9.Reflow and Soldering	09
10.Package Information	10
11.Storage Conditions ·····	11
12.Handling Conditions · · · · · · · · · · · · · · · · · · ·	11
13.Quality	11
14.Copyright Statement ·····	12
15.Related Documents ·····	12



Web: www.minewsemi.com

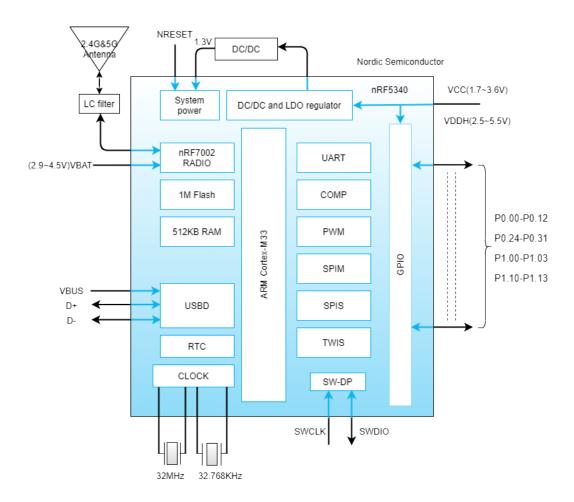
Tel: 0086 755-2801 0353

E-mail: minewsemi@minew.com

Copyright© Shenzhen Minewsemi Co., Ltd.



1 BLOCK DIAGRAM



2 ELECTRICAL SPECIFICATION

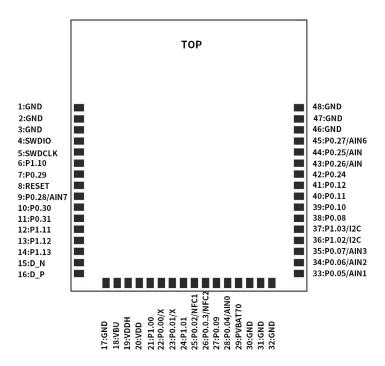
Parameter	Values	Notes
Operation Voltage	1.7V-5.5V	To ensure RF operation, suggest BLE supply voltage not lower than 3.3V suggest WiFi supply voltage not lower than 3.6V
Working Temperature	-40°C~+85°C	
Transmission Power	BLE:-40 ~ +3dBm WiFi: +5 ~+21dBm	Configurable
Current(RX)	2.4G-56mA/5G-58mA	
Current(TX)	2.4G-191mA/5G-260mA	BLE 2Mbps transmission
Module Dimension	27×23.5×2.4mm	
Quantity of IO Port	29	General purpose IO interface

Web: www.minewsemi.com Tel: 0086 755-2801 0353 E-mail: minewsemi@minew.com Copyright© Shenzhen Minewsemi Co., Ltd.



MS12SF1 Datasheet

3 PIN DESCRIPTION



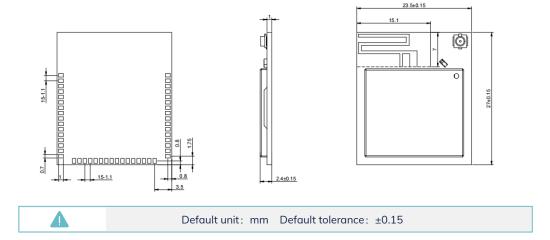
4 PIN DEFINITION

Pin Number	Symbol	Definition
VDD	Power positive pole	Supply electricity: 1.7V~3.6V
VDDH	GPIO	Supply electricity: 2.5V~5.5V
VBUS	Power source	USB interface acquired power input after conversion
VBAT70	Power source	WiFi power supply, 2.9V~4.5V, 3.6V standard
GND	Negative power supply	Grounded
SWDCLK/SWDIO	I/O, SWCLK/SWDIO	For burning firmware
P0.00-P0.12	GPIOs	General purpose IO interface
P0.24-P0.31	GPIOs	General purpose IO interface
P1.00-P1.03	GPIOs	General purpose IO interface
P1.10-P1.13	GPIOs	General purpose IO interface
D_P	USB port	USB D+
D_N	USB port	USB D-
RESET	Reset	Pull up the resistor internally to reset





5 MECHANICAL DRAWING

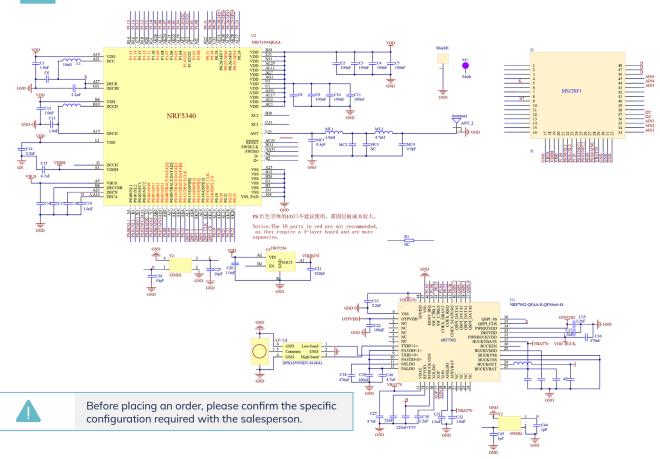


6 POWER SUPPLY MODULE

BLE Chip operation voltage range is 2.7V to 3.6V, to ensure normal use, supply voltage range should be 3.0V to 3.6V as far as possible.

WiFi Chip operation voltage range is 2.9V to 4.5V, to ensure normal use, supply voltage range should be 3.3V to 4.5V as far as possible.

7 ELECTRICAL SCHEMATIC



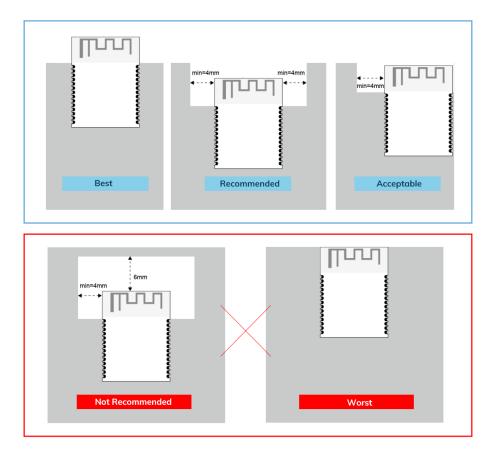




Module antenna area couldn't have GND plane or metal cross line, couldn't place components nearby. It is better to make hollow out or clearance treatment or place it on the edge of PCB board.



Refer to examples as below, and highly suggest to use the first design and the adjustment of modules antenna design according to the first wiring.



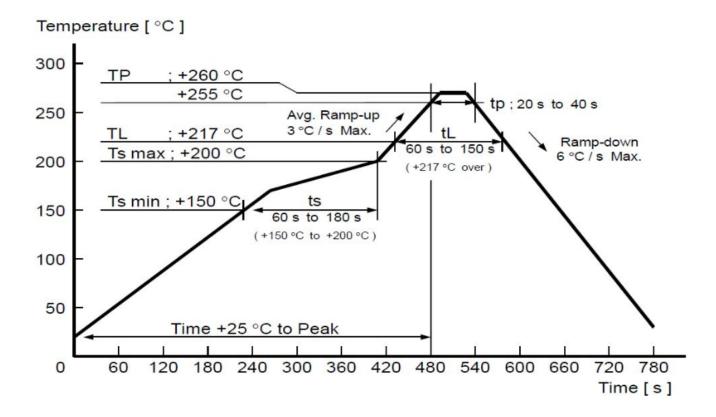
Layout Notes:

- 1) Preferred Module antenna area completely clearance and not be prevented by metals, otherwise it will influence antenna's effect (as above DWG. indication).
- 2) Cover the external part of module antenna area with copper as far as possible to reduce the main board's signal cable and other disturbing.
- 3) It is preferred to have a clearance area of 4 square meter or more area around the module antenna (including the shell) to reduce the influence to antenna.
- 4) Device should be grounded well to reduce the parasitic inductance.
- 5) Do not cover copper under module's antenna in order to avoid affect signal radiation or lead to transmission distance affected.
- 6) Antenna should keep far from other circuits to prevent radiation efficiency reduction or affects the normal operation of other lines.
- 7) Module should be placed on edge of circuit board and keep a distance away from other circuits.
- 8) Suggesting to use magnetic beads to insulate module's access power supply.



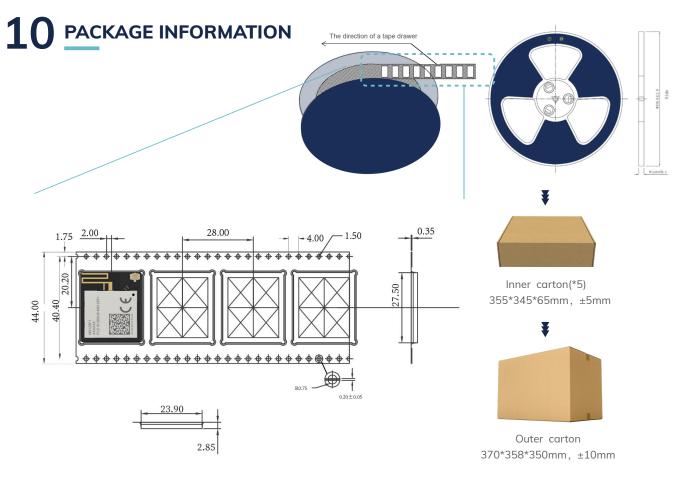
9 REFLOW AND SOLDERING

1) Do SMT according to above reflow oven temperature deal curve. Max. Temperature is $260\,^{\circ}\text{C}$; Refer to IPC/JEDEC standard; Peak TEMP< $260\,^{\circ}\text{C}$; Times: ≤ 2 times, suggest only do once reflow soldering on module surface in case of SMT double pad involved. Contact us if special crafts involved.



- 2) Suggesting to make 0.2mm thickness of module SMT for partial ladder steel mesh, then make the opening extend 0.8mm
- 3) After unsealing, it cannot be used up at one time, should be vacuumed for storage, couldn't be exposed in the air for long time. Please avoid getting damp and soldering-pan oxidizing. If there are 7 to 30 days interval before using online SMT, suggest to bake at 65-70 °C for 24 hours without disassembling the tape.
- 4) Before using SMT, please adopt ESD protection measure.





Remarks

General material list for FCL packaging:



Carrier tape packaging tray



Inner carton(*5) 355*345*65mm, ±5mm



Humidity Indicator (1 pcs/bag)

Outer carton 370*358*350mm, ±10mm



Desiccant (placed in a vacuum bag)



Vacuum bag

Other:

Moisture-proof label (attached to the vacuum bag) Certification label (attached to the vacuum bag) Outer box label



Default unit: mm Default tolerance: ±0.1

Packing detail	Specification	Net weight	Gross weight	Dimension
MS12SF1	700PCS	1820g	2350g	W=44mm, T=0.35mm



Note: Default weight tolerance all are within 10g $\,$ (except the special notes)

Web: www.minewsemi.com Tel: 0086 755-2801 0353 E-mail: minewsemi@minew.com Copyright© Shenzhen Minewsemi Co., Ltd.



11 STORAGE CONDITIONS

- Please use this product within 6 months after signing the receipt.
 - This product should be stored without opening the package at an ambient temperature of $5\sim35^{\circ}$ C and a humidity of $20\sim70\%$ RH.
 - This product should be left for more than 6 months after receipt and should be confirmed before use.
 - The product must be stored in a non-corrosive gas (CI2, NH3, SO2, NOx, etc.).
 - To avoid damaging the packaging material, do not apply any excessive mechanical shocks, including but not limited to sharp objects adhering to the packaging material and product dropping.
- This product is suitable for MSL2 (based on JEDEC standard J-STD-020).
 - After opening the package, the product must be stored at ≤30°C/<60%RH. It is recommended to use the product within 3-6 months after opening the package.
 - When the color of the indicator in the package changes, the product should be baked before welding.
- Baking is not required for one year if exposure is limited to <30°C and 60%RH. Refer to MSL2 for exposure
 criteria for moisture sensitivity level. If exposed to (≥168h@85°C/60%RH) conditions or stored for more than
 one year, recommended baking conditions.
 - 1. 120 +5/-5°C, 8 hours, 1 time

Products must be baked individually on heat-resistant trays because the materials (base tape, reel tape, and cover tape) are not heat-resistant, and the packaging material may be deformed at temperatures of $120\,\mathrm{C}$;

 $2 \cdot 90^{\circ} C + 8/-0^{\circ} C$, 24hours, 1times

The base tape can be baked together with the product at this temperature. Please pay attention to the uniformity of heat.

12 HANDLING CONDITIONS

- Be careful in handling or transporting products because excessive stress or mechanical shock may break products.
- Handle with care if products may have cracks or damages on their terminals. If there is any such damage, the characteristics of products may change. Do not touch products with bare hands that may result in poor solder ability and destroy by static electrical charge.

13 QUALITY

Cognizant of our commitment to quality, we operate our own factory equipped with state-of-the-art production facilities and a meticulous quality management system. We hold certifications for ISO9001, ISO14001, ISO27001, OHSA18001, BSCI.

Every product undergoes stringent testing, including transmit power, sensitivity, power consumption, stability, and aging tests. Our fully automated module production line is now in full operation, boasting a production capacity in the millions, capable of meeting high-volume production demands.

Web: www.minewsemi.com Tel: 0086 755-2801 0353 E-mail: minewsemi@minew.com Copyright© Shenzhen Minewsemi Co., Ltd.



14 COPYRIGHT STATEMENT

This manual and all the contents contained in it are owned by Shenzhen Minewsemi Co., Ltd. and are protected by Chinese laws and applicable international conventions related to copyright laws.

The certified trademarks included in this product and related documents have been licensed for use by MinewSemi. This includes but is not limited to certifications such as BQB, RoHS, REACH, CE, FCC, BQB, IC, SRRC, TELEC, WPC, RCM, WEEE, etc. The respective textual trademarks and logos belong to their respective owners. For example, the Bluetooth® textual trademark and logo are owned by Bluetooth SIG, Inc. Other trademarks and trade names are those of their respective owners. Due to the small size of the module product, the "®" symbol is omitted from the Bluetooth Primary Trademarks information in compliance with regulations.

The company has the right to change the content of this manual according to the technological development, and the revised version will not be notified otherwise. Without the written permission and authorization of the company, any individual, company, or organization shall not modify the contents of this manual or use part or all of the contents of this manual in other ways. Violators will be held accountable in accordance with the law.

15 RELATED DOCUMENTS

- nRF7002_Chip_Datasheet
 https://en.minewsemi.com/file/nRF7002_Chip_Datasheet_EN.pdf
- nRF5340_Chip_Datasheet
 https://en.minewsemi.com/file/nRF5340_Chip_Datasheet_EN.pdf
- MinewSemi_Product_Naming_Reference_Manual https://en.minewsemi.com/file/MinewSemi_Product_Naming_Reference_Manual_EN.pdf
- MinewSemi_Connectivity_Module_Catalogue
 https://en.minewsemi.com/file/MinewSemi_Connectivity_Module_Catalogue_EN.pdf



For product change notifications and regular updates of Minewsemi documentation, please register on our website: www.minewsemi.com

M!NEWSEMi









SHENZHEN MINEWSEMI CO., LTD.



0086-755-2801 0353



https://minewsemi.com



minewsemi@minew.com



https://store.minewsemi.com



No.8, Qinglong Road, Longhua District, Shenzhen, China